
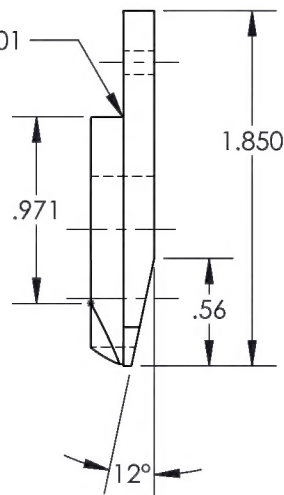
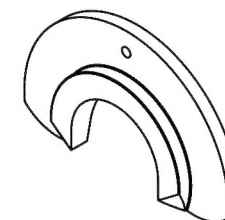
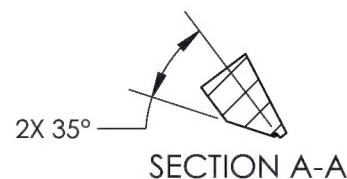
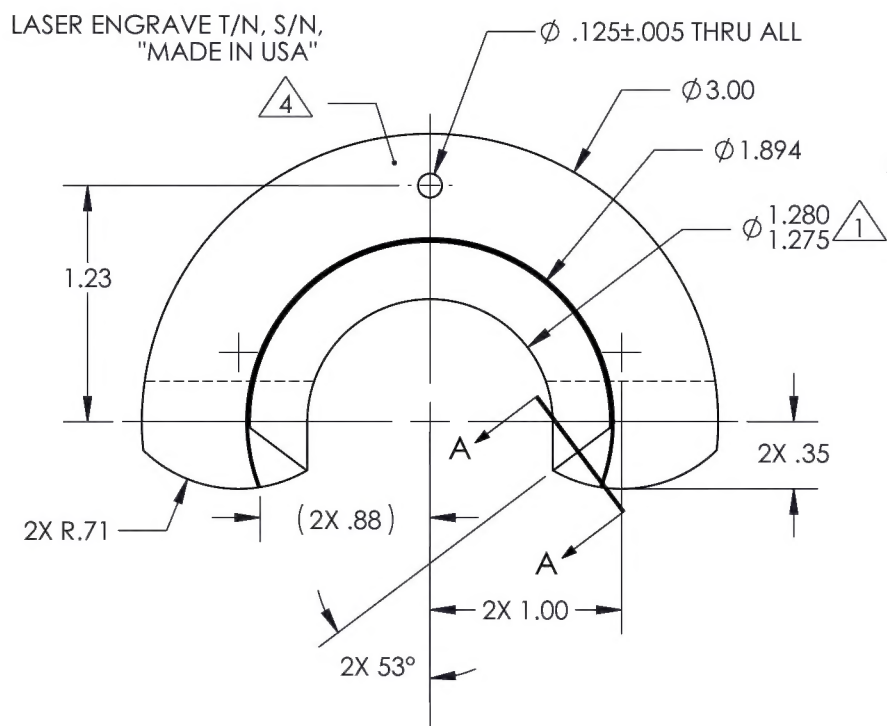


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		COPIED FROM ORIGINAL SCHWEIZER DWG. CH'D PHENOLIC TYPE FBM MIL-I-24768/16 TO FBG MIL-I-24768/14.	4/30/2009	RJC	
2		CH'D ENGRAVE NOTE, ADDED REAM 1/8 HOLE THRU.	10/28/2009	RJC	RW
2A		REMOVED NOTE 1, RENUMBERED NOTES 2 & 3, REVISED BOM.	9/8/2011	SE	RW
3		CH'D MACHINE ENGRAVE NOTE & ADDED NOTE 3.	5/2/2012	RJC	RW
4	17-0037	CH'D DIM'S WAS R.71 ( TYP) IS 2X R.71, WAS .90 (TYP) IS [2X .88], WAS 53° IS 2X 53°, WAS .35 (TYP) IS 2X .35, WAS R.010 X2 IS 2X R.01, WAS 35° IS 2X 35°, WAS REAM Ø.125 THRU IS Ø.125 ±.005 THRU ALL. DELETED DIM R.023 REF. ADDED DIM 2X 1.00. CH'D NOTE WAS MACHINE ENGRAVE P/N, S/N, MADE IN USA CAGE CODE: 0E1A0 OPPOSITE SIDE, IS LASER ENGRAVE T/N, S/N, MADE IN USA  . ADDED AUXILIARY VIEW A-A.	2/7/2017	RJC	SM



NOTES:

1. SIDES OF OPENING ARE PARALLEL TO VERTICAL CENTERLINE EXTENDING FROM POINT OF TANGENCY TO PROVIDE ASSEMBLY CLEARANCE.
2. AFTER MILLING & ENGRAVING CLEAR COAT WITH LACQUER.
4. LASER ENGRAVE CAGE CODE OPPOSITE SIDE IF REQUIRED BY CUSTOMER.



TITLE
-------

## PULLEY ASSEMBLY INSTALL/ALIGN. TOOL

DWG NO.

269T3303-003

REV  
4

MAT'L	PHENOLIC TYPE FBG
-------	-------------------

HEAT

TREAT

FINISH SEE NOTE 2

SPEC

DRAWN BY:	CLC
-----------	-----

DRAWN BY:	CLC
-----------	-----

CHECKED:	DUE
----------	-----

OPPS APPR:	AND
------------	-----

SP15 APR:	ANL
SA APR:	ANL

QA APPR:	LIND
----------	------

APPROVED:	MAC
-----------	-----

SCALE	100
-------	-----

SCALE 1:1

UNLESS OTHERWISE SPECIFIED

**DIMENSIONS ARE IN INCHES**

.XXX ± .010      FRACTIONS ± 1/8  
ANGLES ± 1°

.XX	± .03	ANGLES ±1°
Y	± 1	SURFACES - 125/

1. BREAK ALL SHARP EDGES

1. BREAK ALL SHARP EDGES  
015 x 45° OR 015R

2. DIMENSIONAL LIMITS APPLY

## 2. DIMENSIONAL LIMITS AFTER PLATING

3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2002

ASME Y14.5M-2009

	USED ON MODEL
--	---------------

SCHWEIZER 330 &amp; 333

SCHWEIZER 500 & 500	
100/0000	SHEET 1 OF 1

3/30/2009 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	UPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVJAK	ASME Y14.5M-2009 USED ON MODEL SCHWEIZER 330 & 333
				1	PULLEY ASSY. INSTALL/ALIGN. TOOL	PHENOLIC TYPE FBG		1	SCALE 1:1 DATE 4/30/2009	SHEET 1 OF 1